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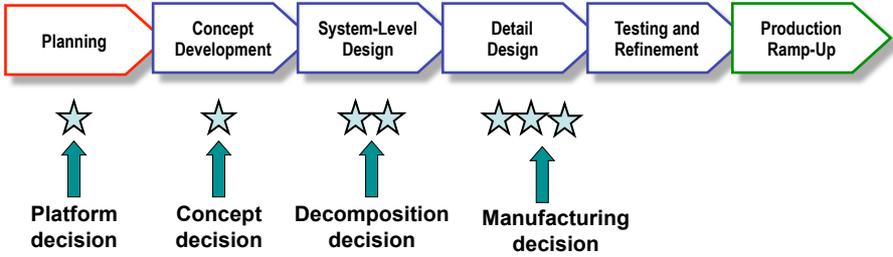
ICT Innovation – Spring 2017
MSc in Computer Science and MEng Telecom. Engineering
EIT Masters ITA, S&P,SDE

Lecture 07 – Product Architecture
Prof. Fabio Massacci

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Product Development Process

- Product architecture is determined early in the development process
- Detailed design is important for manufacturing



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Product Architecture: Definition

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- The arrangement of functional elements into physical chunks which become the building blocks for the product or family of products.

The diagram illustrates the concept of product architecture. On the left, a rounded rectangle labeled 'Product' is connected by four lines to a larger rounded rectangle on the right. This larger rectangle is divided into four horizontal sections, each containing an oval labeled 'module'. To the right of this main structure, a partial view of another similar structure is visible, showing the top three 'module' ovals.

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Trailer Example: Modular Architecture

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The diagram shows a perspective view of a trailer on the left. To its right, a list of components is connected by lines to their respective functions. The components and their functions are:

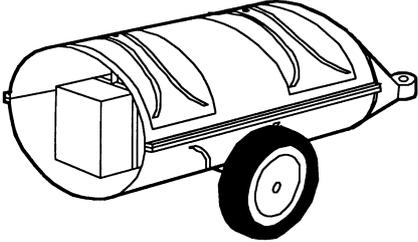
box	protect cargo from weather
hitch	connect to vehicle
fairing	minimize air drag
bed	support cargo loads
springs	suspend trailer structure
wheels	transfer loads to road

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Trailer Example: Integral Architecture



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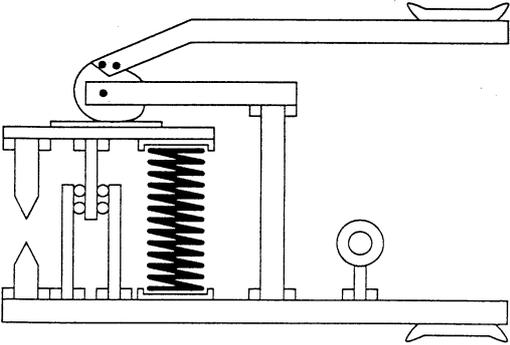
upper half	protect cargo from weather
lower half	connect to vehicle
nose piece	minimize air drag
cargo hanging straps	support cargo loads
spring slot covers	suspend trailer structure
wheels	transfer loads to road

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What is this?



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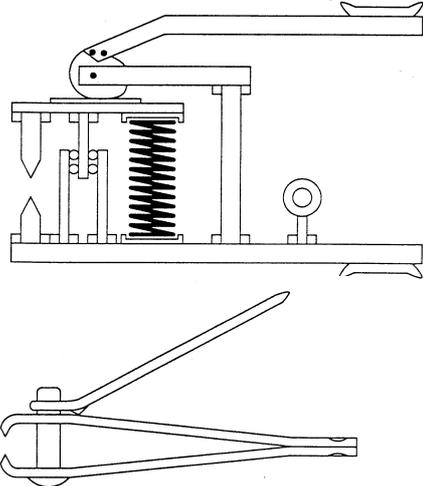


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Nail Clippers?



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Modular Product Architectures



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- **Implementation**
 - Chunks implement one or a few functions entirely.
 - Interactions between chunks are well defined.
- **Efficient?**
 - Simplicity of design
 - Reusability for a product family or platform.
- **Robust to asymmetric wear and tear of components**
 - Only stressed components must be made of high quality material (or can be replaceable)



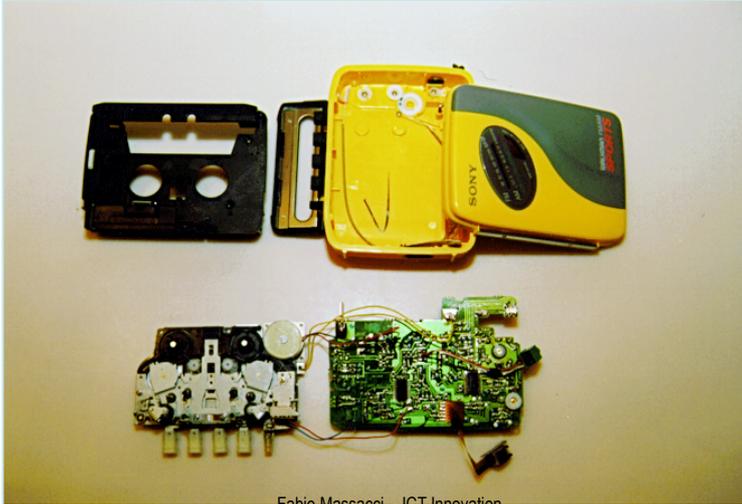
Swiss Army Knife



Sony Walkman

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Platform Architecture of the Sony Walkman



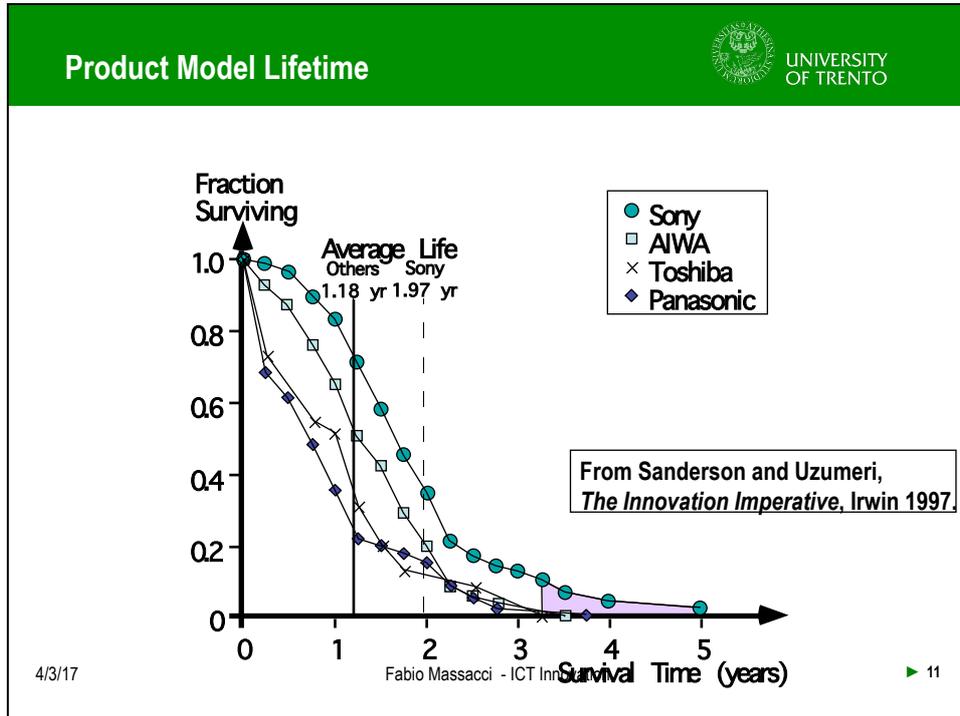
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Integral Product Architectures

- **Implementation**
 - Functional elements are implemented by multiple chunks,
 - A chunk may implement many functions
 - Interactions between chunks are poorly defined.
- **Efficient?**
 - reduces costs → make one part instead of two and assembling them
 - Harder to design
 - Performance may increase
- **Fragile to asymmetric wear and tear of components**
 - If some part of frame wears out → must replace whole wheel



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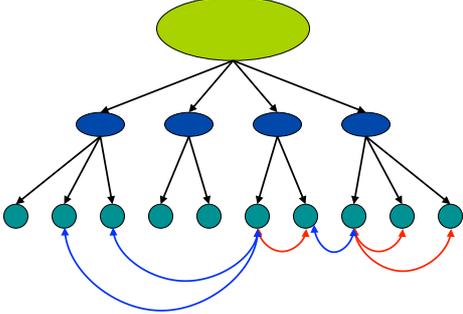


- ### Choosing the Product Architecture
- 

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- **Architecture decisions relate to product planning and concept development decisions:**
 - Product Change (copier toner, camera lenses)
 - Product Variety (computers, automobiles)
 - Standardization (motors, bearings, fasteners)
 - Performance (racing bikes, fighter planes)
 - Manufacturing Cost (disk drives, razors)
 - Project Management (team capacity, skills)
 - System Engineering (decomposition, integration)
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The concepts of integral and modular apply at several levels:

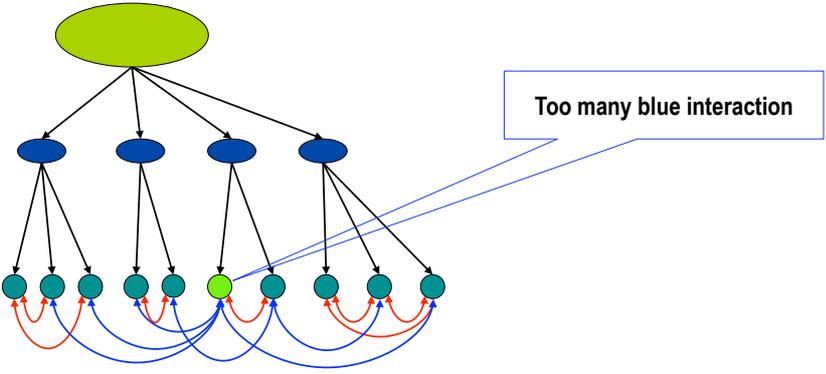
- **Decomposition**
 - system
 - sub-system
 - Component
- **Interaction**
 - within chunks 
 - across chunks 



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Product Architecture = Decomposition + Interactions

- **Interaction across chunks increases fragility**
 - Cannot be tested before assembly
 - Requires higher precision of assembly or robustness of components



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Product Architecture = Decomposition + Interactions

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- **Interaction across chunks increases fragility**
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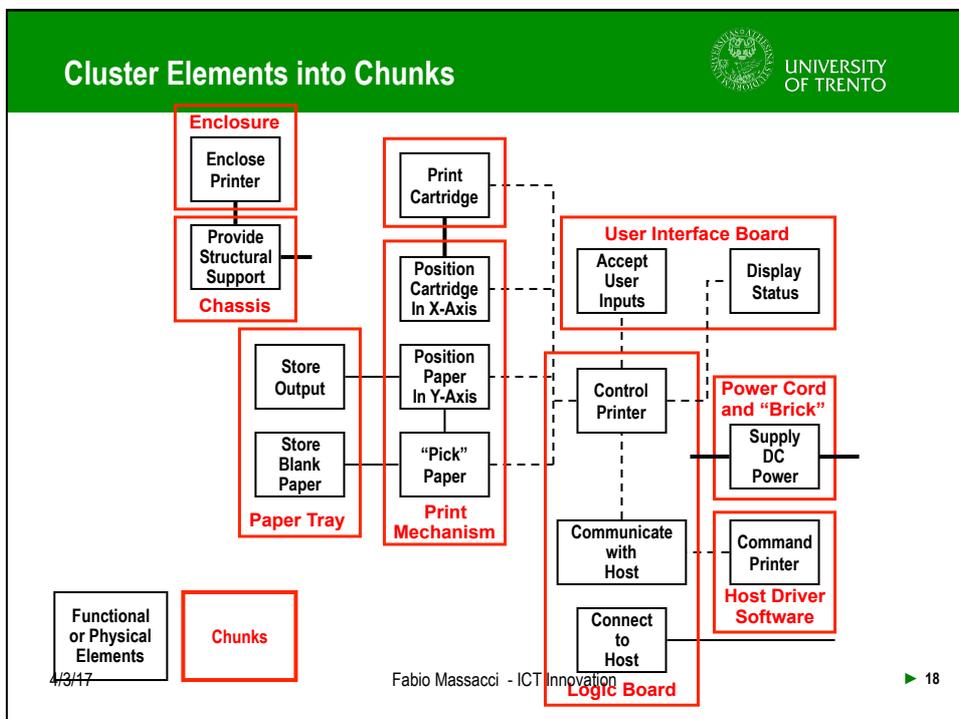
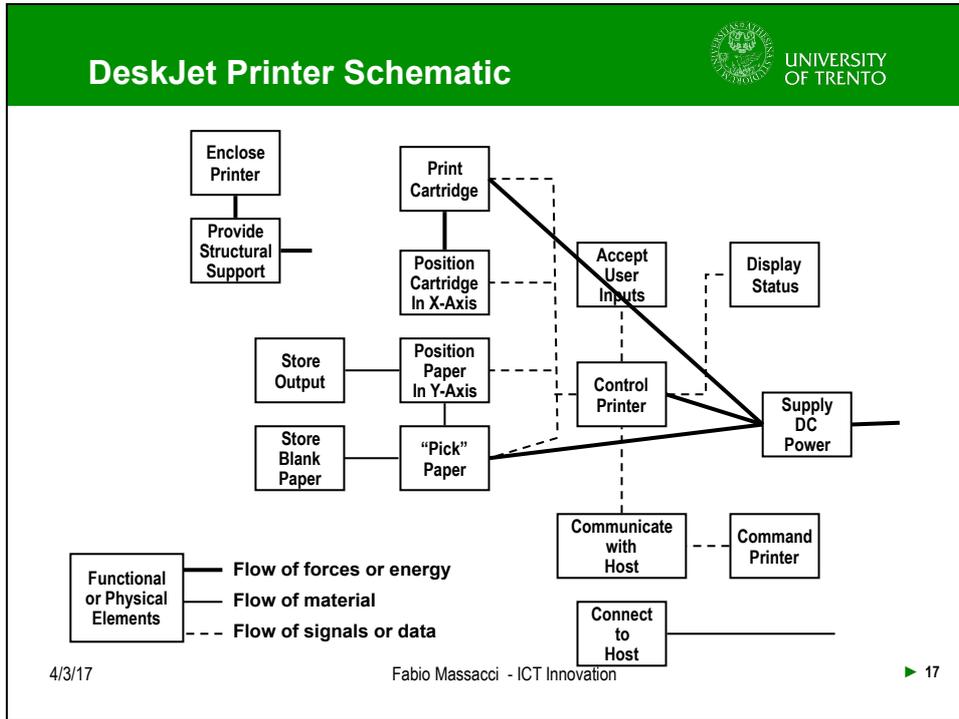
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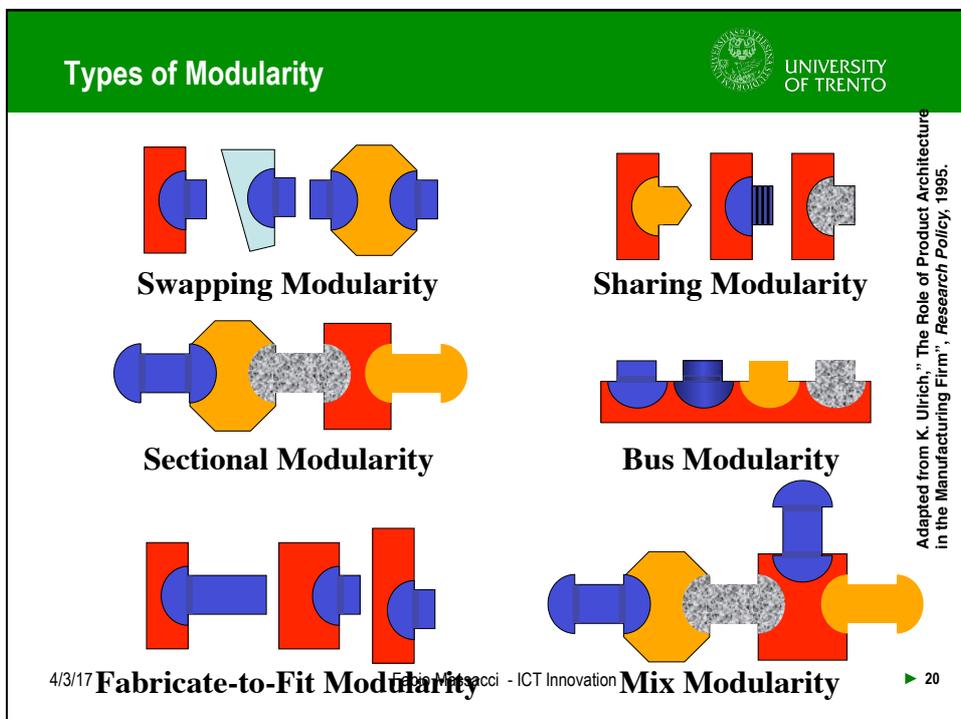
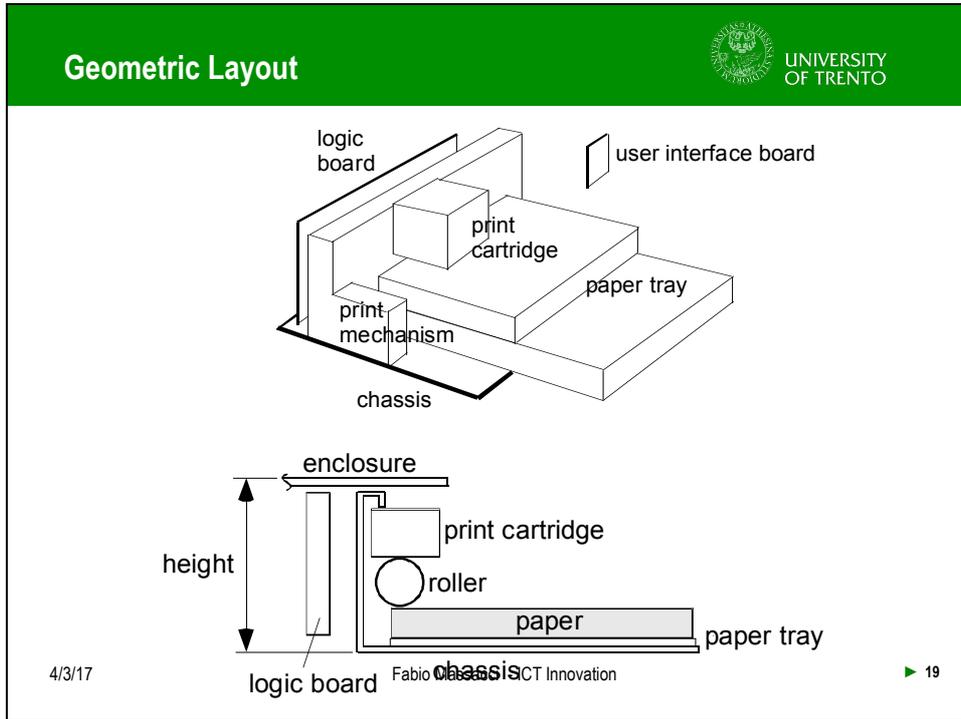
Establishing the Architecture

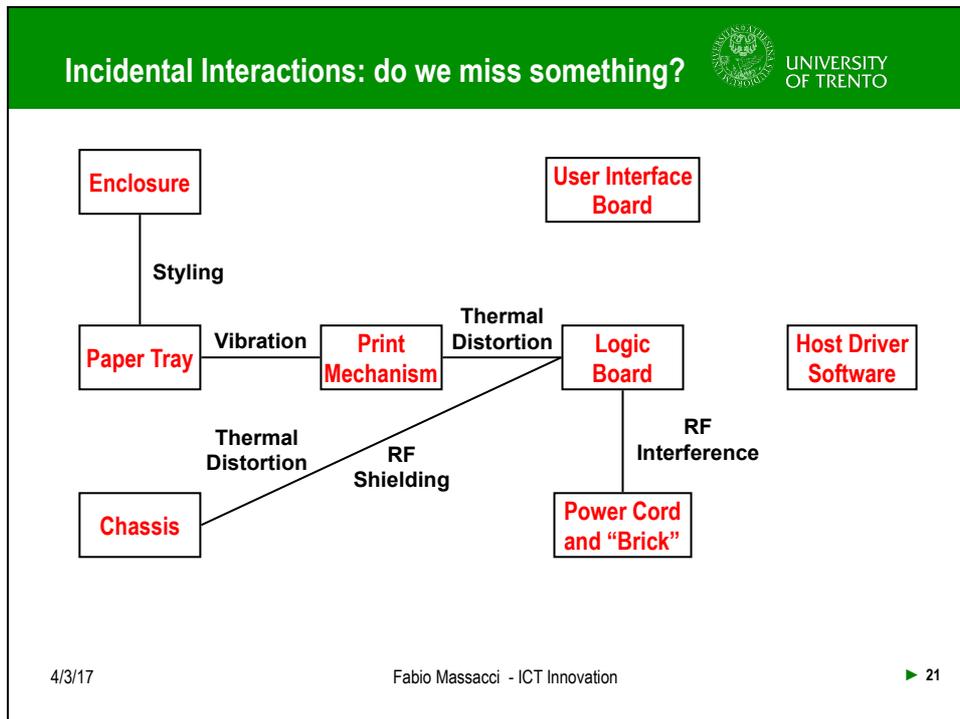
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- **To establish a modular architecture,**
 - create a schematic of the product,
 - cluster the elements of the schematic to achieve the types of product variety desired

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Alternative Solutions

- **Power transformer is an example of a functional brick**
 - Must be certified to be free from safety hazard
 - Limits for AC current 0.7mA, DC current 2mA (after 3.5mA muscle contracts and cannot let go)
- **Inside**
 - Pro: only cable outside,
 - Con: whole certified to avoid electric hazards
 - Con: insulation coating must be cooled
- **Outside**
 - Con: more things to carry
 - Pro: only brick certified against alternate current electric hazard
 - Pro: Insulation coating can use environment itself for cooling

From *Product Design and Development* by Karl Ulrich and Steven Eppinger (McGraw-Hill/Irwin)

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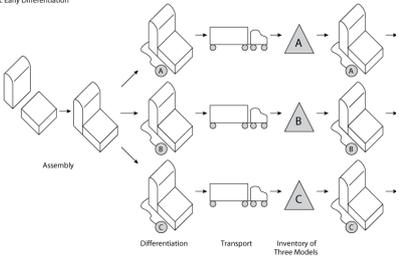
Fundamental Decisions



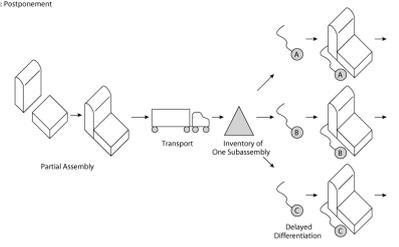
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- Integral vs. modular architecture?
- What type of modularity?
- How to assign functions to chunks?
- How do we produce and assemble chunks?
- How many different products do we want?

Scenario A: Early Differentiation



Scenario B: Postponement



From Product Design and Development by Karl Ulrich and Steven Eppinger (McGraw-Hill/Irwin)

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Planning a Modular Product Line: Commonality Table



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Chunks	Number of Types	Family	Student	SOHO (small office, home office)
Print cartridge	2	"Manet" Cartridge	"Picasso" Cartridge	"Picasso" Cartridge
Print Mechanism	2	"Aurora" Series	Narrow "Aurora" series	"Aurora" series
Paper tray	2	Front-in Front-out	Front-in Front-out	Tall Front-in Front-out
Logic board	2	"Next gen" board with parallel port	"Next gen" board	"Next gen" board
Enclosure	3	Home style	Youth style	"Soft office" style
Driver software	5	Version A-PC Version A-Mac	Version B-PC Version B-Mac	Version C

- Differentiation versus Commonality
- Trade off product variety and production complexity

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Product Architecture: Conclusions



- **Architecture choices define the sub-systems and modules of the product platform or family.**
- **Architecture determines:**
 - ease of production variety
 - feasibility of customer modification
 - system-level production costs
- **Key Concepts:**
 - modular vs. integral architecture
 - clustering into chunks
 - planning product families

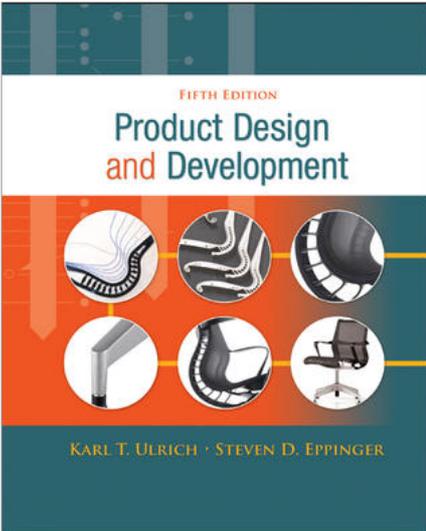
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Textbook



Product Design and Development
Karl T. Ulrich and Steven D. Eppinger
5th edition, Irwin McGraw-Hill, 2012

1. Introduction
2. Development Processes and Organizations
3. Opportunity Identification
4. Product Planning
5. Identifying Customer Needs
6. Product Specifications
7. Concept Generation
8. Concept Selection
9. Concept Testing
- 10. Product Architecture**
11. Industrial Design
12. Design for Environment
13. Design for Manufacturing
14. Prototyping
15. Robust Design
16. Patents and Intellectual Property
17. Product Development Economics
18. Managing Projects



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